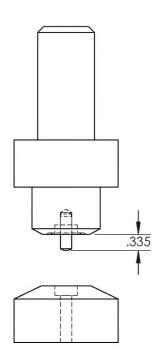
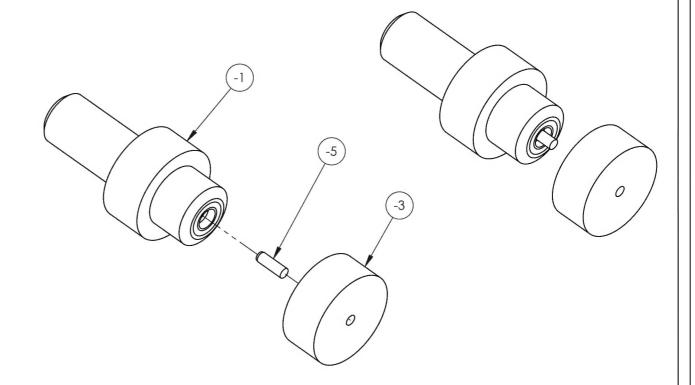
This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS

REV DESCRIPTION DATE INITIAL APPROVED





## ® RED BARN MACHINE

PRESS STAKING TOOL

DATE

MAT'L RBE671000702

| MAT'L | DRAWN BY: GILBERT

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

.XXX ± .005 FRACTIONS ± 1/32

.XX ± .01 ANGLES ±.5°

.X ± .1

1. BREAK ALL SHARP EDGES .015 x 45°
OR .015R

2. DIMENSIONAL LIMITS APPLY AFTER PLATING

1:2

SCALE

APPROVED Weil

S TREAT

FINISH

SPEC

USED ON MODEL

EUROCOPTER

6/13/2012 SHEET 1 OF 3

REV

ASSY QTY	ASSY QTY	в/О	Part #	UNIT	Description	Material	B/O INFORMATION OR SPECIFICATIONS	
			-1	1	TOP PRESS	01	Ø2-1/4 X 4-3/8	2
			-3	1	BASE	01	Ø2-1/4 X 1-1/4	3
		B/O	-5	1	DOWEL PIN	STEEL	6mm X 20mm MCMASTER-CARR #91595A452	1

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine. DESCRIPTION INITIAL APPROVED  $-\phi \stackrel{.2362}{.2357}$   $\sqrt{\phantom{0}}$  .4530 28°36 Ø2.17 」 Ø.472 √.197 -.13 X 45° Ø.984 - Ø1.18 Ø1.417 TOP PRESS .031 **RED BARN MACHINE** TITLE .344 PRESS STAKING TOOL  $\emptyset.157$ RBE671000702-1 DRAWN BY: GILBERT MAT'L 01 SECTION A-A UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

.XXX ± .005 FRACTIONS ± 1/32
.XX ± .01 ANGLES ± .5°

.X ± .1 APPROVED 58-62 RC DETAIL B SCALE 2 : 1 BLACK OXIDE

1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING

1:2

DATE

6/13/2012

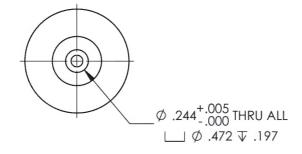
SCALE

USED ON MODEL **EUROCOPTER** 

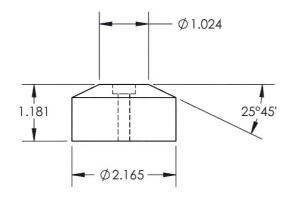
SHEET 2 OF 3

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

 REV IDESCRIPTION
 DATE
 INITIAL
 APPROVED.









**BASE** 

	RB	RED	BA	RN	MA	CH	HINE				
TITLE	PRESS STAKING TOOL										
DWG NO	RBE671000702-3										
MAT'L	01			DRAWN BY: GILBERT							
U	NLESS OT	HERWISE NS ARE II		APPROVED D Weil							
.xxx			IONS ± 1	-	HEAT TREAT 58-62 RC						
.xx	± .01		GLES ±.		FINISH BLACK OXIDE				E		
1. BRE	AK ALL SH	ARP EDGI	ES .015	x 45°	SPEC						
OR .0	15R NSIONAL	I IMITE AD	USED ON MODEL								
PLA1		LIMITS AP	PLT AF	EUROCOPTER							
SCALE	1:2	2	DATE	6/12	/2012		SHEET	3	OF 3		